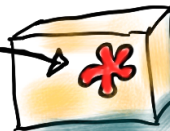


PROBLEM STATEMENT

IS

OBJECT

DEVIATION



GEOGRAPHICAL

ON THE OBJECT



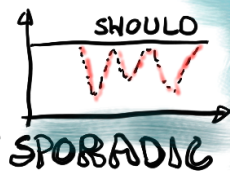
WHEN FIRST

WHEN SINCE

IN THE LIFECYCLE



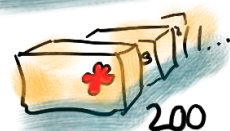
WHICH PATTERN



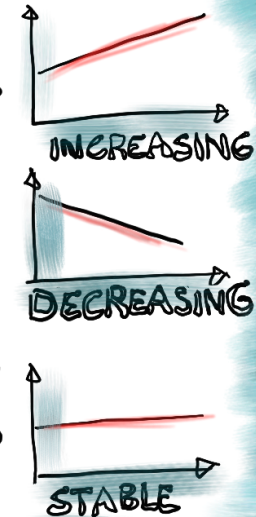
NO OF DEVIATIONS

SIZE OF DEVIATION

DEVIATIONS PER OBJECT



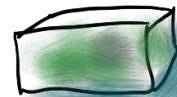
TRENDS



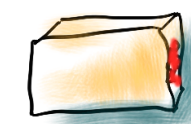
IS NOT

COMPARABLE OBJECTS

OTHER DEVIATIONS



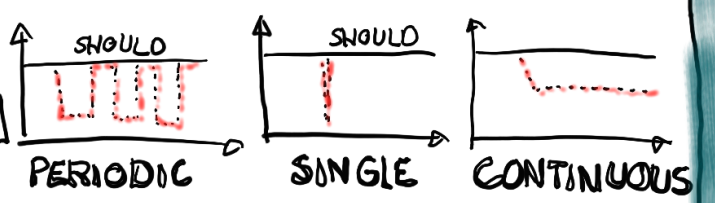
WHERE IS IT OR



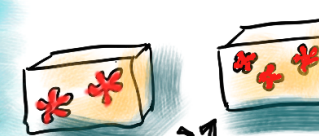
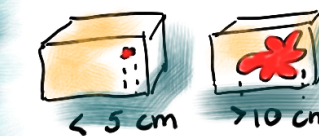
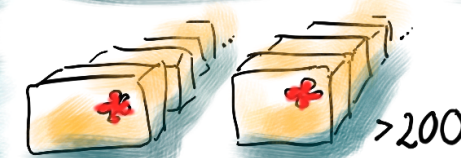
WHERE ELSE COULD THE DEVIATION BE



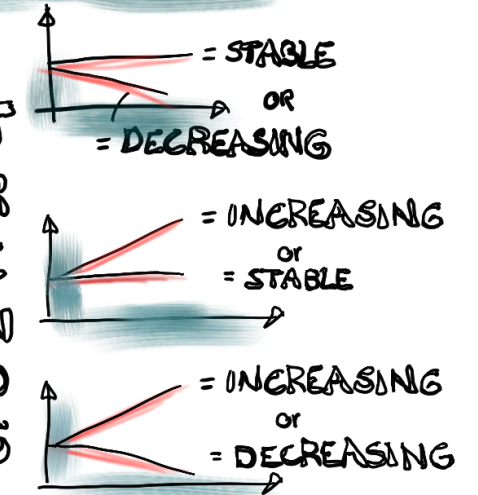
WHICH PATTERN



WHEN WAS IT STILL OK



TRENDS



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